

# Electro-Mechanical Assembly Press



A fully programmable  
electro-mechanical  
assembly press  
with on-board  
force monitoring

If you're not using our technology now,  
are you pressing your luck?



# The Assembly Trend

*You must have flexibility coupled with complete control.*

## Assembly Requirements Include:

### **Multi-Positions**

*press to several positions  
within a single process*

### **Multi-Assembly**

*assemble different parts on  
the same line*

### **Multi-Force**

*press with full control to  
several different force loads  
within a single process*

### **Multi-Decisions**

*press, measure then press again  
to make a bad part good*

### **Multi-Directional**

*press and measure, pull and  
measure, within a single process*

### **Multi-Sensing**

*within a single process*

# The Promess EMAP System

**A fully programmable CNC Electro-Mechanical Assembly Press**

### **Easy Operation**

*The system which includes  
integrated sensing and graphical displays  
can be operated with the push of  
a button or click of a mouse.*

### **Easy Programming**

*Simple Windows based software  
featuring a graphical user interface  
for quick set-up or change-overs.*

### **Consistent, Precise Movement**

*The ball screw driven press unit provides  
precision movement with programmable  
stop points.*

### **Many Options**

- External Position Sensors
- Bar Code Input
- Enclosures
- Touch Screen
- Many other options to fit your application



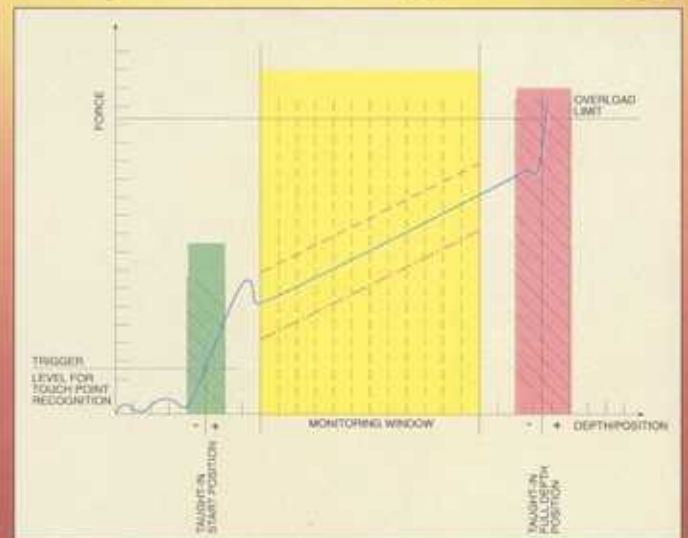
# The Promess Answer

## Monitor and control the entire assembly process.

PROMESS is a sensing company, first and foremost. We know that the only way to guarantee product quality, is to understand and control what the product feels at the time of assembly. Systems currently on the market have no sensing capability, or they measure force only at peak-load, as a result they provide little or no relevant information to the operator.

The Promess EMAP System was designed and built with integrated sensing and force monitoring capabilities. Its unique ability to accept input data from virtually any external source, combined with the precision movement of its Electro-Mechanical Assembly Press, truly makes this the press of the future.

## Our Assembly Monitoring Strategy



## The Future Is Now

*In the future, precision and flexibility won't be an option... They will be a requirement!*

**PROMESS**

# The Promess EMAP System

*A fully programmable  
Electro-Mechanical Assembly Press  
with on-board force monitoring*



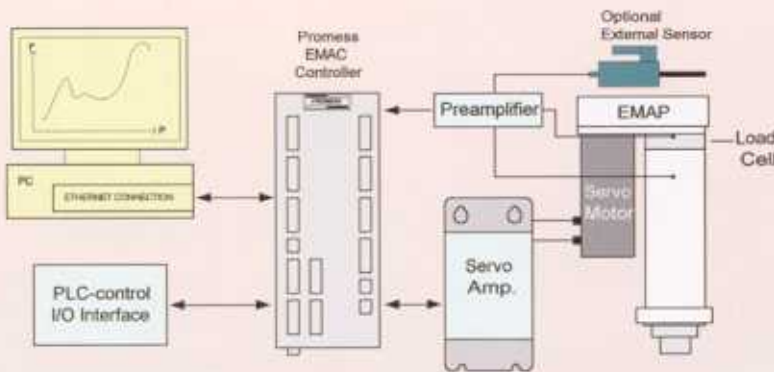
## Features & Benefits

### CONTROLLED TRANSPARENT PRECISION

- Flexibility
- Move to a position
- Move to a force
- Move to an external sensor
  - External signals can include: force, position, flow, pressure, temperature, etc.
- Gauging functions
- Signature monitoring
- Data acquisition and storage
- Network Multiple systems
- Multiple part programs
- Measuring capability in both directions
- Easy programming

### LOAD RANGE

- 200 lbs (1kN) to 340,000 lbs. (1,500 kN)



## Promess provides:

- Ball screw servo driven press head
  - Integrated force transducer
  - Preamplifier
  - Servo motor and amplifier
- EMAC – Promess Multi-axis controller with Windows® - based software
- Cables
- PC with MS Windows® - based software



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